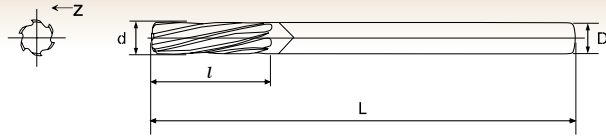




• Carbide Edge Reamer

• 刃部鎢鋼頭鉸刀

Micro Grain Carbide
WC=90 Co=10 HV30=1571 Rupture=3750N/mm² Grain Size=0.6μm



Helix Angle : Tolerance for outer diameter
Application : Mold steel and nonmetal material
Main character : Specialized in ream process of mold,
could reach perfect tolerance for outer
diameter, the helix angle more larger,
the surface more smooth.

螺旋角：7°~12° 公差：H7
適用材質：模具鋼鐵材料及非鐵金屬材質切削用。特別在製造模具時
鉸孔作業，可達到非常好的孔徑公差，螺旋角越大，孔的
加工面越光滑。

| NO | MODE | Diameter | Flute Length | Full Length | Shank Diameter | Drill Angle | Price (NT) |
|----|--------|----------|--------------|-------------|----------------|-------------|------------|
| 項次 | 型號 | d 刃徑 | l 刃長 | L 全長 | D 柄徑 | Z 刃數 | 建議售價 |
| 1 | REC085 | 8.5 | 33 | 117 | 8 | 6 | |
| 2 | REC090 | 9 | 36 | 125 | 10 | 6 | |
| 3 | REC095 | 9.5 | 36 | 125 | 10 | 6 | |
| 4 | REC100 | 10 | 38 | 133 | 10 | 6 | |
| 5 | REC110 | 11 | 41 | 142 | 10 | 6 | |
| 6 | REC115 | 11.5 | 41 | 142 | 10 | 6 | |
| 7 | REC120 | 12 | 44 | 151 | 12 | 6 | |
| 8 | REC125 | 12.5 | 44 | 151 | 12 | 6 | |
| 9 | REC130 | 13 | 44 | 151 | 12 | 6 | |
| 10 | REC135 | 13.5 | 47 | 160 | 12 | 8 | |
| 11 | REC140 | 14 | 47 | 160 | 12 | 8 | |
| 12 | REC145 | 14.5 | 50 | 162 | 12 | 8 | |
| 13 | REC150 | 15 | 50 | 162 | 12 | 8 | |
| 14 | REC155 | 15.5 | 52 | 170 | 12 | 8 | |
| 15 | REC160 | 16 | 52 | 170 | 12 | 8 | |

